



 École polytechnique fédérale





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### Why?

- Climate change and renewable energy
- Energy market price increasing



• Energy independence



#### But why offshore?

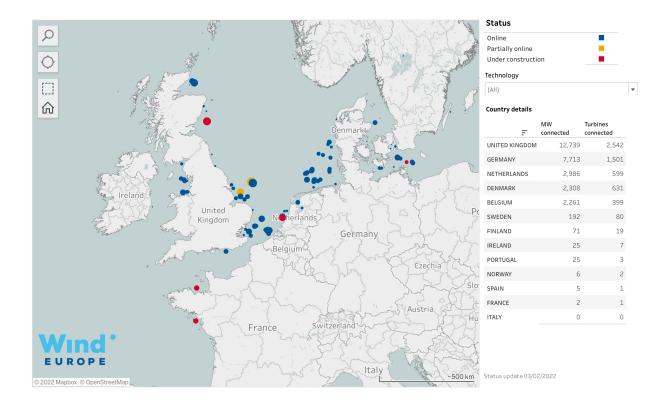
- Limited onshore potential
- Higher capacity factor (40%)
- Costs







#### **Current offshore wind farms**





#### **World largest wind farm**

- Hornsea 2
  - Comissionned in August 2022
  - World largest wind farm
  - 1.32 GW installed
  - Powering 1.3 million home
  - 165 turbines of 8MW
- Dogger Bank
  - **4.8 GW** planned by 2026

#### The UK's offshore wind farms



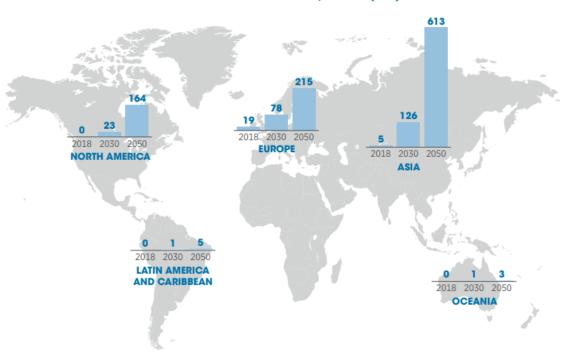






#### **Potential of offshore wind energy**

#### Offshore wind installed capacities (GW)



## Projected prices of offshore wind energy

• Investment costs (CAPEX)

Onshore: 1355\$/kw
Offshore: 3185\$/kw

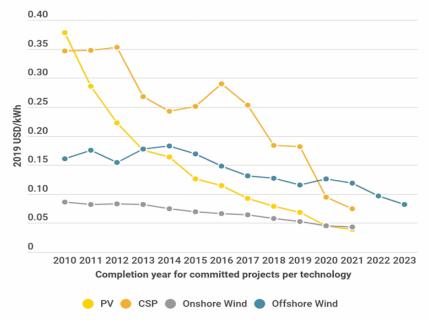
Electricity prices

Onshore: 0.051\$/kwhOffshore: 0.099\$/kwh

Today (mixed): 0.25\$/kwh

- 40% decrease by 2050 forecasted
- Higher foundation and maintenance costs for offshore energy

### Costs continue to fall for solar and wind power technologies



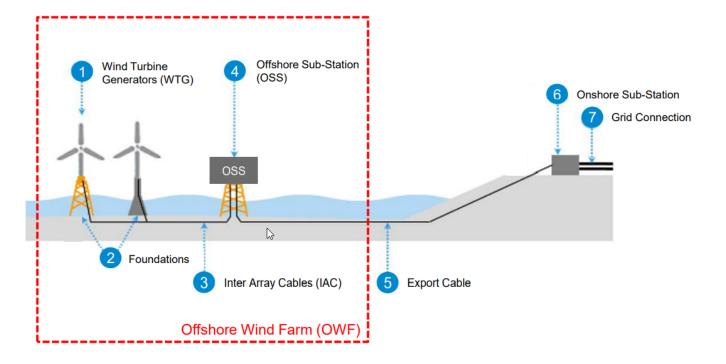






#### Offshore wind technology

The connection to the grid



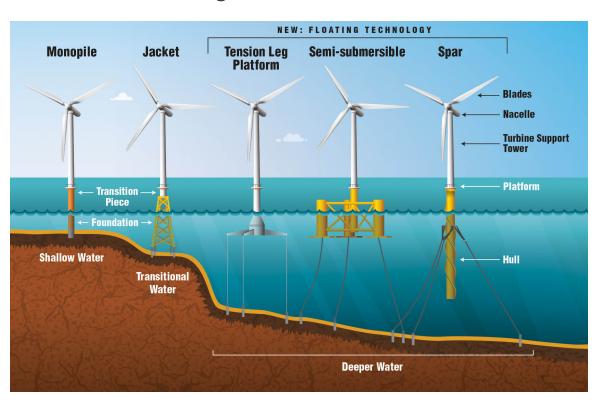
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#### Offshore wind technology

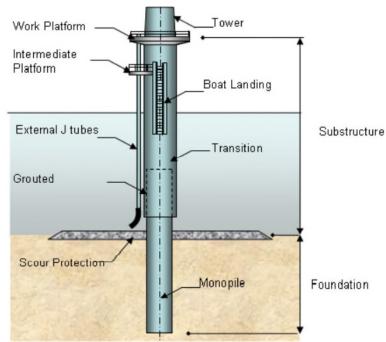
Fixed Foundations vs Floating foundations



#### **Fixed foundation technology**

- Monopiles
  - 75% of fixed installed wind turbines
  - Water depth <35m</li>
  - Cost effective
  - Requires strong soil properties
- Design evolution



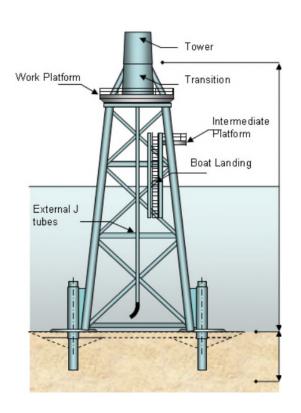




#### **Fixed foundation technology**

- Jacket
  - 15% of fixed installed wind turbines
  - Water depth <50m</li>
  - Based on oil and gas industry
  - Installation can be more complicated
- Design evolution







### **Installation of fixed foundations**

- Depends on soil characteristics
- Installation of monopiles using the « hammer » technique
- Drilling technique
- Costly operation







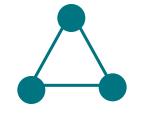
### Floating technology

- Semi-submersible floater
  - Triangular design
  - Maximum **buoyancy** concept
  - Most versatile concept
  - Limited by weight
  - Restoring momentum comes from the buoyancy of the external columns
- Current development
  - Pilot farms in Europe (EFGL, PGL)
  - Tender phase

Hydrostatic stiffness:

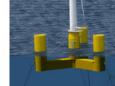
$$K_H = \rho V g(KB - KG + \frac{I}{V})$$













#### Floating technology

- Spar technology
  - 80m long cylinders to lower the COG
  - Particularly adapted for deep waters but requires high water depth at quay
  - Restoring momentum comes from the low COG



- Lower weight and size to reduce manufacturing costs but technically challenging to install
- Stability is provided by the buoyancy force against the tension in the mooring line







## **Procurement, Construction and Installation (PCI)**

- Procurement of steel all over Europe
- Pre-assemby construction in several european facilities
- Final assembly of sub elements on yards



## **Procurement, Construction** and Installation (PCI)

- Turbine integration on yards
  - Floaters next to the quay
  - Large cranes lifting the mast, the nacelle and finally the blades
  - Supervised by turbine manufacturer







## **Procurement, Construction** and Installation (PCI)

- Installation by regular boat transport
- Mooring connections pre-layed before the installation with anchoring system depending on seabed properties
  - Flexible chains
  - Synthetic fibres
  - Steel cables
- Connection from the I tube to the Inter array cable
- Less costly operation







#### **Limitations**

- Weight: A floating unit is 4000t
- Technical manufacturing of large steel structures
- Industrialization of the supply chain interacts with evergrowing design evolution
- Yard size
- Public opposition
- COSTS

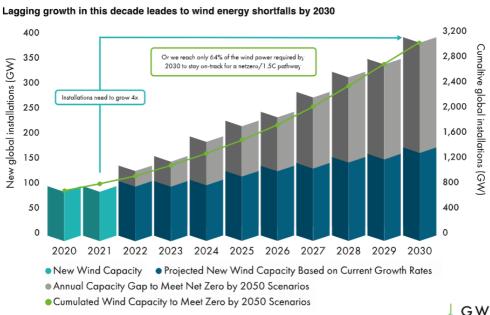




### **Interesting links**

- Videos to watch
  - https://www.youtube.com/watch?v=wr7QZ364jPY&t=632s
  - https://www.youtube.com/watch?v=xbdUlfYCRwc&t=9s
- Websites
  - https://globalwindatlas.info/fr
  - https://www.iea.org/reports/offshore-wind-outlook-2019
  - https://gwec.net/gwecs-global-offshore-wind-report/

## Global Wind Report 2022 - Global Wind Energy Council







# **Cummulative installed capacity in Europe**

